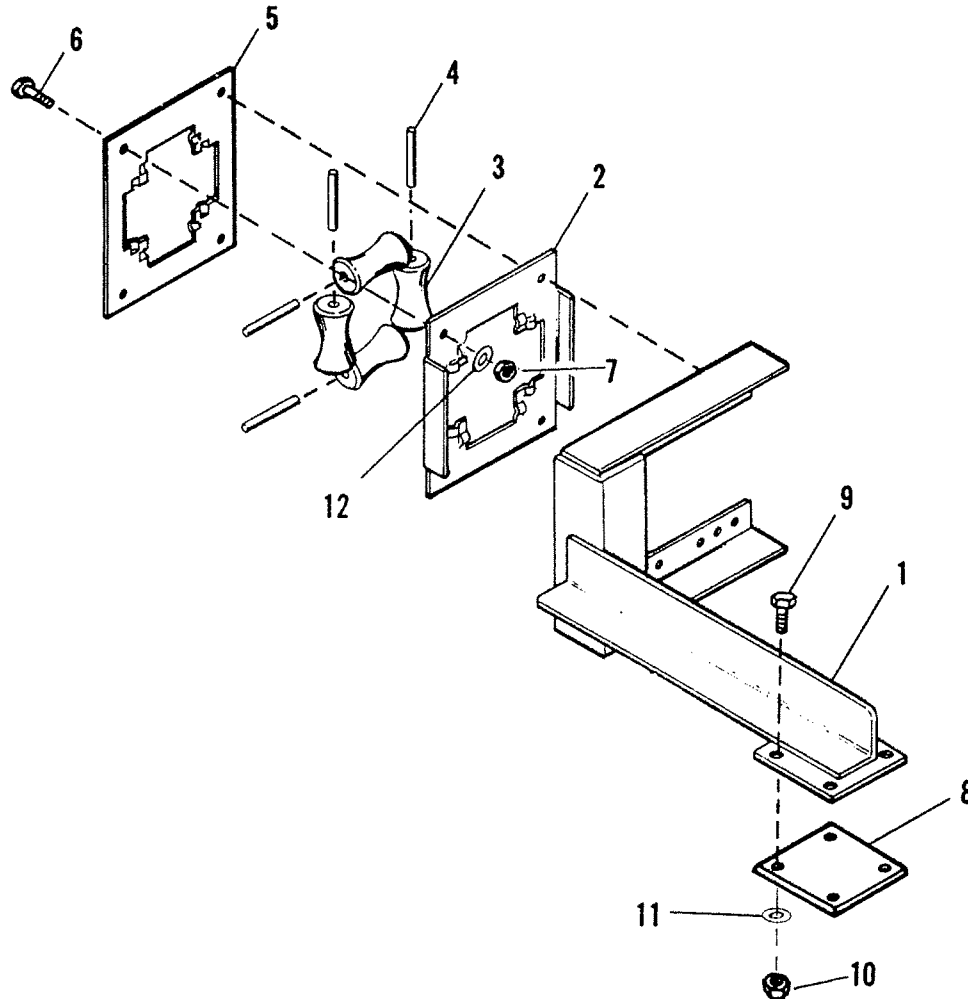


GLEASON REEL CORP.

Mayville, Wisconsin 53050
Phone (414) 387-4120 Telex 26-753

BULLETIN NO.
GL15 - 23 - 24
SEPTEMBER 1987



GL15 - 23

ITEM	PART NO.	DESCRIPTION	REQ'D.
1	G61 - 18A	Guide Support Assembly	1
2	G53 - 25	Roller Guide Bracket	1
3	G55 - 02	Guide Roller	4
4	G54 - 25	Roller Pin	4
5	G53 - 23	Roller Guide Plate	1
6	101282	Bolt	4
7	101263	Nut	4
8	G80 - 18A	Bottom Plate	1
9	101064	Bolt	4
10	101346	Nut	4
11	G37 - 15	Washer	8
12	101206	Flatwasher	4

GL15 - 24

ITEM	PART NO.	DESCRIPTION	REQ'D.
1	G61 - 19	Guide Support Assembly	1
2	G53 - 26	Roller Guide Bracket	1
3	G55 - 13	Guide Roller	4
4	G30 - 05	Roller Pin	4
5	G53 - 24	Roller Guide Plate	1
6	101062	Bolt	4
7	101346	Nut	4
8	G80 - 18A	Bottom Plate	1
9	101064	Bolt	4
10	101346	Nut	8

Always Specify Serial Number & Model When Ordering Parts.