Suggested Anchoring
Model W5S-181002 18' Jib and Model WS00-VCS10 Support Column

**WARNING**
Improperly anchored jibs and support columns could result in personal injury or equipment damage. Be sure anchor bolts will withstand forces exerted on them by dynamic loads supported on jib boom.

**FOUNDATION**
24" (610MM) X 24" (610MM) deep reinforced concrete.
Soil pressure 2500 lb/sq. ft.
3000 lb./sq. in. compressive concrete.
Place 1/2" dia. reinforcing rods at top and 5/8" reinforcing rods at bottom in an opposing pattern in two layers 16" apart with 6" spacing between rods in same layer.

**ANCHOR BOLTS ARE:**
20" (508mm) long with 2"–3" (51-76mm) bend at bottom. 5/8"-11 UNC threads, 5"–6" long.

**BASE PLATE**
9.19" (233mm)
6" sq.
**TUBE**
24" (610mm)
3"–4" (24mm) grout
**Existing Floor**
24" (610mm)

**Existing Floor**
24" (610mm)