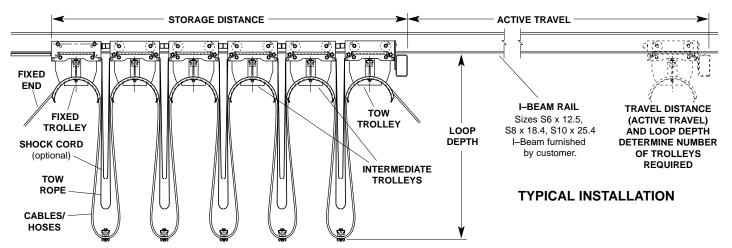


I-BEAM FESTOON SYSTEM

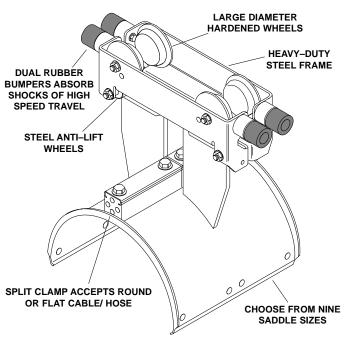
- PRICED REASONABLY
- DELIVERED WHEN YOU NEED IT
- ullet ${\mathbb Q}$ UALITY THE WORLD EXPECTS FROM THE LEADER



- Choice of two capacities:
 SERIES PDQ-450 (450 lbs. capacity per trolley). 2.5" dia. wheels.
 SERIES PDQ-700 (700 lbs. capacity per trolley). 4.0" dia. wheels.
- Trolleys ride on four large diameter hardened steel wheels with oversized sealed ball bearings.
- Accepts either flat or round cable/hose.
- Dual clamp design (two windows). Rubber compression clamps accommodate a variety of hoses/cables.
- Fits three sizes of I-beams: S6 x 12.5, S8 x 18.4, S10 x 25.4.
- Choice of three saddle dia. (10.24", 14.12", 18.12") in widths to 30".
- Fabricated steel construction-no castings.
- Baked polyester finish provides superior protection from corrosive marine environments.
- Four steel anti-lift rollers.

APPLICATION GRAPH (Reference only) 16 **NUMBER INTERMEDIATE TROLLEY** 14 ACTIVE TRAVEL- feet 12 10 8 6 2 12 16 18 20 10 14 LOOP DEPTH-feet

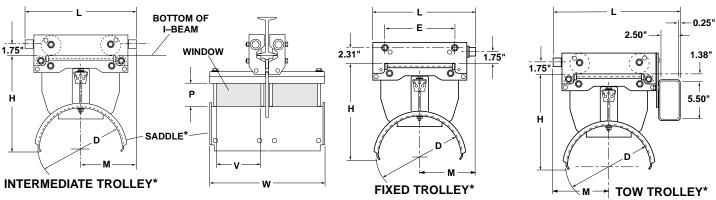
ECONOMICALLY PRICED... FILLED WITH OUTSTANDING FEATURES



USING GRAPH AT LEFT

Graph at left is used to determine number of intermediate trolleys required for a given ACTIVE TRAVEL distance with a given LOOP DEPTH. To use graph, select appropriate active travel curve and a loop depth that will clear obstructions. Find point where vertical line (loop depth) intersects curve and follow across to find number of trolleys required. In addition, one fixed and one tow trolley are required. Consult factory or your local representative for more detailed application parameters.

DIMENSIONS



^{*}Single tier saddles shown. Double tier saddles available. Consult factory.

SERIES 450 MODEL NUMBER INTERMEDIA	SERIES 700 MODEL NUMBER ATE TROLLEY	"D" SADDLE DIA.	"E" Fixing Bolts	"P" Window Height	"V" WINDOW WIDTH	"H" BELOW I-BEAM	"L" Overall Length	"W" Overall Width	"M" SADDLE LOCATOR	WEIGHT lbs.**
PDQ-450-10-0304I	PDQ-700-10-0304I				4.38			13.38		51
PDQ-450-10-0307I	PDQ-700-10-0307I	10.25	na	1.38	7.88	11.28	13.88	20.38	6.94	57
PDQ-450-10-0312I	PDQ-700-10-0312I				12.69			30.00		63
PDQ-450-14-0104I	PDQ-700-14-0104I				4.38			13.38		58
PDQ-450-14-0107I	PDQ-700-14-0107I	14.12	na	1.44	7.88	14.86	17.88	20.38	8.94	66
PDQ-450-14-0112I	PDQ-700-14-0112I				12.69			30.00		74
PDQ-450-18-0204I	PDQ-700-18-0204I				4.38			13.38		64
PDQ-450-18-0207I	PDQ-700-18-0207I	18.12	na	2.00	7.88	16.82	23.00	20.38	11.50	74
PDQ-450-18-0212I	PDQ-700-18-0212I				12.69			30.00		84

FIXED TROLLEY-First trolley at fixed end of festoon system. Does not have rollers and is bolted in place.

PDQ-450-10-0304F	PDQ-700-10-0304F				4.38			13.38		41
PDQ-450-10-0307F	PDQ-700-10-0307F	10.25	6.00	1.38	7.88	11.28	12.88	20.38	6.94	47
PDQ-450-10-0312F	PDQ-700-10-0312F				12.69			30.00		53
PDQ-450-14-0104F	PDQ-700-14-0104F				4.38			13.38		48
PDQ-450-14-0107F	PDQ-700-14-0107F	14.12	10.00	1.44	7.88	14.86	16.88	20.38	8.94	56
PDQ-450-14-0112F	PDQ-700-14-0112F				12.69			30.00		64
PDQ-450-18-0204F	PDQ-700-18-0204F				4.38			13.38		54
PDQ-450-18-0207F	PDQ-700-18-0207F	18.12	10.00	2.00	7.88	16.82	21.25	20.38	11.50	64
PDQ-450-18-0212F	PDQ-700-18-0212F				12.69			30.00		74

TOW TROLLEY-Last trolley at moving end of festoon system. One required per system.

PDQ-450-10-0304T	PDQ-700-10-0304T				4.38			13.38		53
PDQ-450-10-0307T	PDQ-700-10-0307T	10.25	na	1.38	7.88	12.90	20.13	20.38	8.94	59
PDQ-450-10-0312T	PDQ-700-10-0312T				12.69			30.00		65
PDQ-450-14-0104T	PDQ-700-14-0104T				4.38			13.38		60
PDQ-450-14-0107T	PDQ-700-14-0107T	14.12	na	1.44	7.88	14.86	21.19	20.38	10.00	68
PDQ-450-14-0112T	PDQ-700-14-0112T				12.69			30.00		76
PDQ-450-18-0204T	PDQ-700-18-0204T				4.38			13.38		66
PDQ-450-18-0207T	PDQ-700-18-0207T	18.12	na	2.00	7.88	16.82	22.87	20.38	11.68	76
PDQ-450-18-0212T	PDQ-700-18-0212T				12.69			30.00		86
	1									

INDICATING BEAM SIZE

Model numbers above must be completed by indicating beam size as last digits using table below.

S6 x 12.5 = **S06** • S8 x 18.4 = **S08** • S10 x 25.4 = **S10**

Example:

PDQ-450-10-0304I-S06



Gleason Reel Corp.

P.O. Box 26, 600 S. Clark St. Mayville, Wisconsin 53050-0026 Phone 414/387-4120 • FAX 414/387-4189 **Weight of 700 series. Subtract 10 lbs. for 450 series.

MINIMUM STORAGE DISTANCE

Minimum storage distance = sum of "L" dimension of all trolleys in system (see drawings above). This includes one fixed trolley, one tow trolley, and number of intermediate trolleys as determined on front. Minimum storage distance + active travel distance = total system length.

In your area conta	ict:		
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