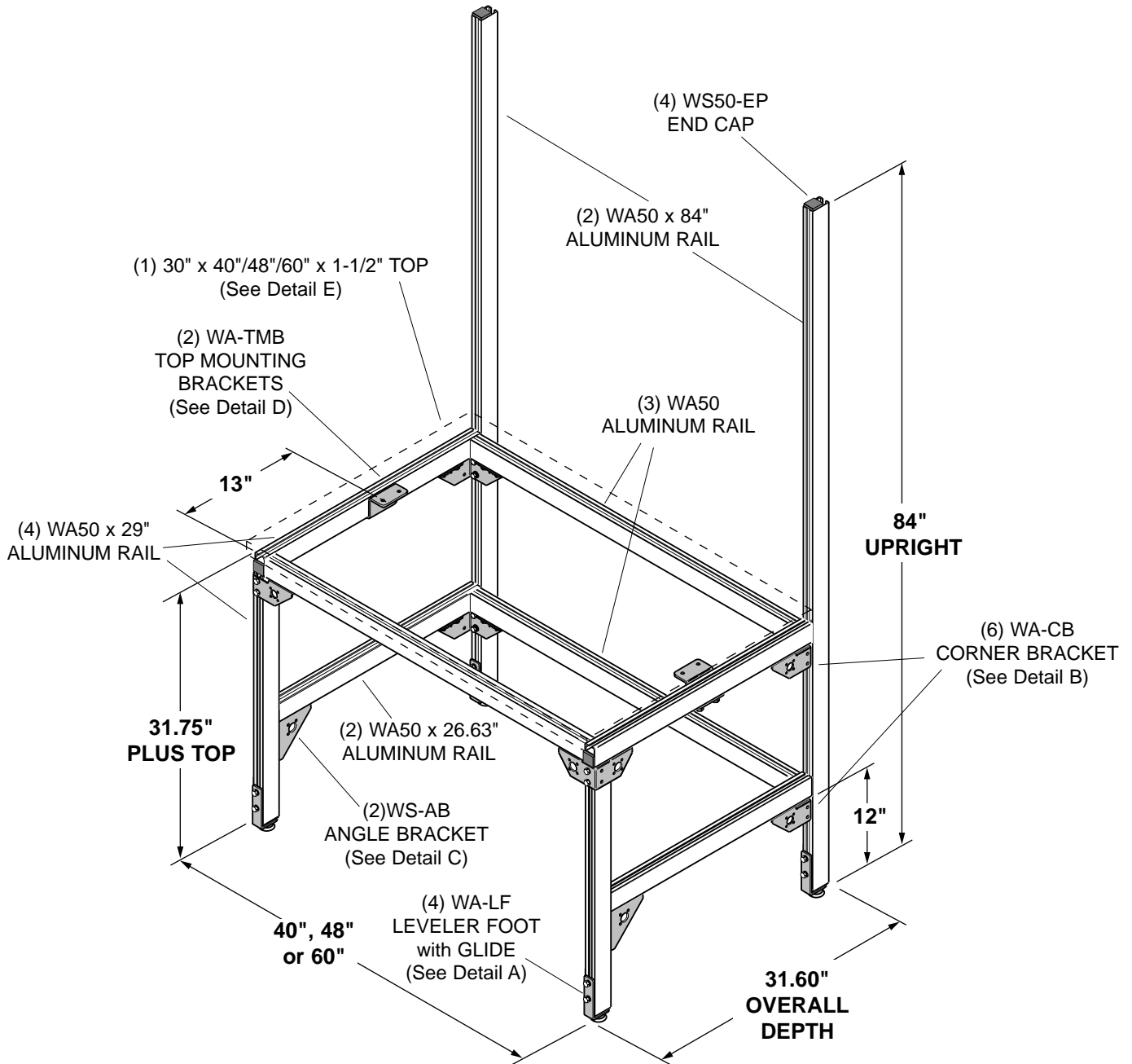


ASSEMBLY INSTRUCTIONS

BASIC FRAME WITH LAMINATED TOP



1. Become familiar with drawing above and assembly details on reverse side. Unpack and identify all parts.
2. Attach glides to bottom of leveler feet using flat washer, lock washer and hex nut. Tighten securely. See detail A (over).
3. Install leveler feet onto one end of two 29" and two 84" aluminum rails by sliding onto rail ends with track nuts inside rails. See detail A. Tighten securely.
4. Assemble two corner brackets to each 84" upright as shown in Detail B. Prior to sliding bracket into end of rail, make sure track nuts are on outside of bracket and bolt heads are inside. Position one bracket 12" from top of bracket to bottom (leveler foot end) of rail and second bracket 29.4" from rail bottom. Tighten only enough to hold them in place...they may have to be adjusted later.
5. Slide one angle bracket onto each 29" leg. Temporarily secure with the bracket top 12" above the bottom (Detail C). Attach corner brackets to the top ends, making sure the track

nuts are inside of bracket. See drawing above and Detail B.

NOTE: Be sure to mount brackets so there is a right hand and left hand version of each upright.

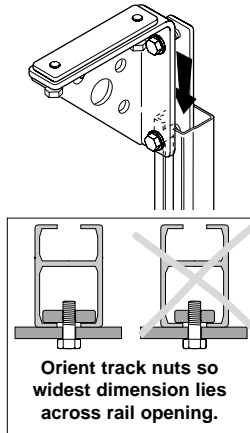
6. Slide one top mounting bracket onto each of the remaining 29" rails (Detail D). Finger tighten.
7. Assemble frame by sliding aluminum rails onto track nuts on corner and angle brackets as shown above. Set frame upright and check to make sure it is square. Securely tighten all track nuts except for those holding top mounting brackets.
8. Lay top on assembled frame with mounting holes down and rear edge of top against rear frame (84") uprights. Adjust top mounting brackets on rail, aligning holes in brackets with those in top (Detail E). Secure top with 1/4-20 x 1" bolts provided. Tighten bolts securing top and track nuts.
9. Add additional rail and accessories as desired following instructions supplied.
10. Install end caps on exposes rail ends.

ASSEMBLY DETAILS

Basic Assembly Concept

Hubbell Workplace Solutions workstations are quickly and easily assembled. Brackets slide onto rail sections and are securely clamped in place using either track nuts or track clamp plates. Track nut or clamp plate must be inside rail. After bracket is properly positioned on rail, tighten bolts holding track nut or clamp plate to secure bracket.

Brackets and other components may be moved to customize workstation by simply loosening proper track nuts, sliding brackets, and retightening.



Orient track nuts so widest dimension lies across rail opening.

Detail A – Leveler Foot & Glide

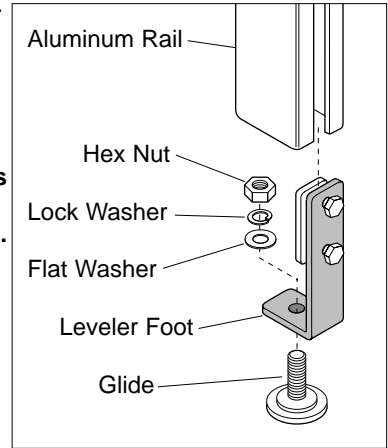
A) Attach glide to leveler foot with flat washer, lock washer and hex nut. Tighten securely.
B) Loosen track nuts on leveler foot.

C) Slide leveler foot onto rail with track nuts inside deepest groove.

NOTE: Orient track nuts so widest dimension lies across rail opening.

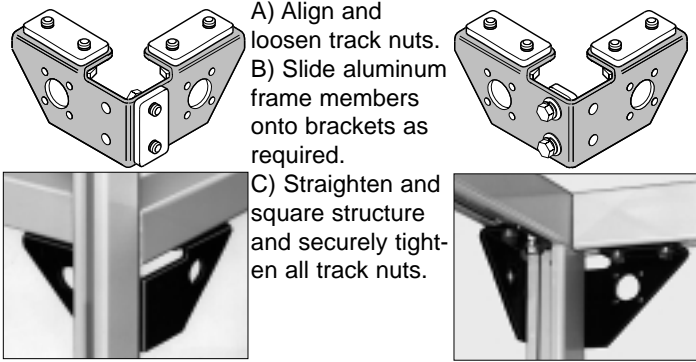
D) Securely tighten track nut bolts to clamp foot in place.

E) Loosen bolts to slide foot on rail when leveling unit. Retighten.



Detail B – Corner Brackets

Corner brackets may be used to attach horizontal members to a vertical column (left, below) or for post-and-beam construction (right). Note that track nuts are facing “in” or “out”, depending on use, and may be used in either set of holes.



A) Align and loosen track nuts.
B) Slide aluminum frame members onto brackets as required.

C) Straighten and square structure and securely tighten all track nuts.

Detail C – Angle Bracket

Angle brackets clamp to rear side of front legs and support lower brace rails.

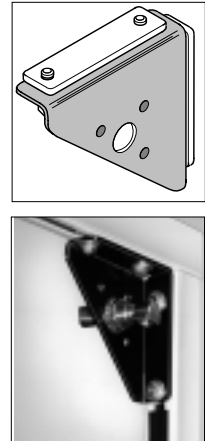
A) Loosen (do not remove) four bolts holding track clamp bars.

B) Slide into legs from top.

C) Position and tighten bolts, clamping angle brackets to legs.

D) During assembly, slide lower horizontal braces onto angle brackets. Secure.

NOTE: Air connector (right) or electrical box may be easily attached to angle brace.



Detail D – Top Mounting Brackets

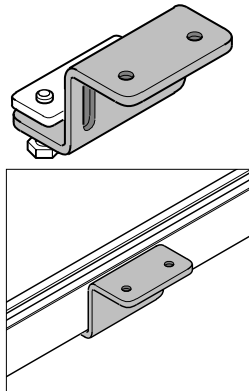
Top mounting brackets secure workstation top to horizontal frame members.

A) Loosen track nuts.

B) Slide top mounting brackets into horizontal frame members prior to assembling frame with track nuts in bottom groove. It is not possible to insert brackets after frame is assembled.

C) Finger tighten track nuts until after top is positioned on frame. It may be necessary to slide brackets in supports to properly attach and align top.

D) Securely tighten track nuts after top is attached and frame is squared.



Detail E – Mounting Top

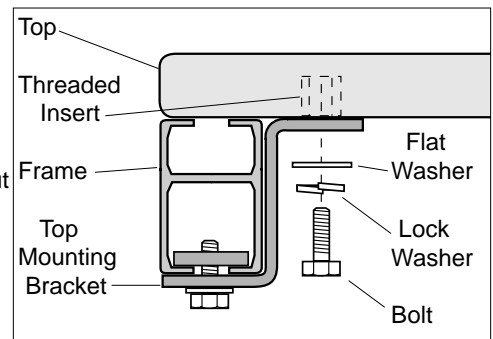
Top is supplied with four pre-drilled holes with threaded inserts to fit 1/4-20 bolts.

A) Center top on frame with back edge against vertical uprights.

B) Slide mounting brackets to align holes in brackets with threaded inserts in top.

C) Secure top with four 1/4-20 x 1" bolts, flat washers and lock washers.

D) Tighten track nut bolts on mounting brackets to clamp top in place.



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