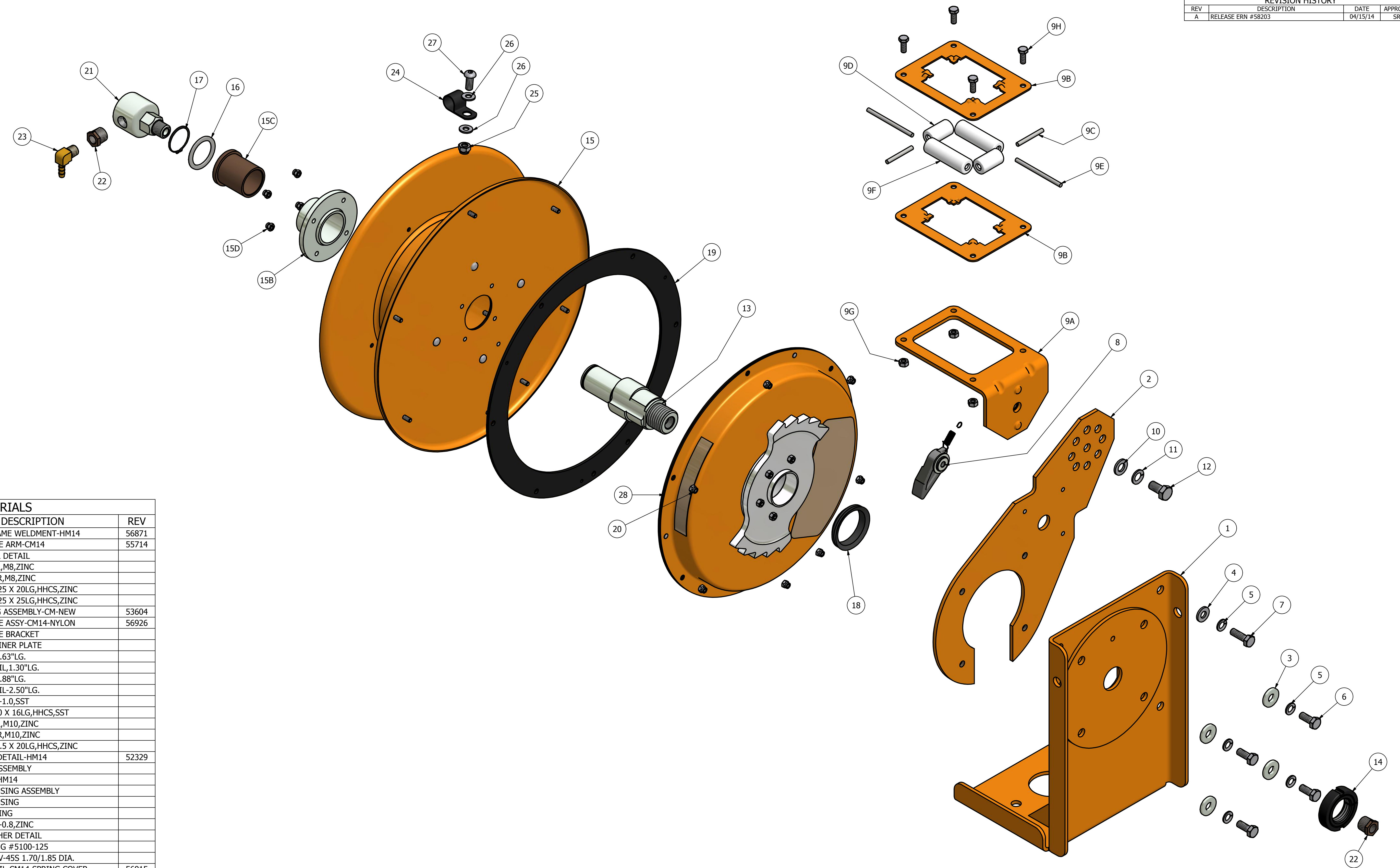


NOTES



BILL OF MATERIALS

ITEM	QTY	PART NUM	DESCRIPTION	REV
1	1	032631	VERTICAL FRAME WELDMENT-HM14	56871
2	1	054601	ROLLER GUIDE ARM-CM14	55714
3	4	036013	FLAT WASHER DETAIL	
4	1	028974	FLAT WASHER,M8,ZINC	
5	5	023279	LOCK WASHER,M8,ZINC	
6	4	027887	SCREW M8-1.25 X 20LG,HHCS,ZINC	
7	1	029343	SCREW M8-1.25 X 25LG,HHCS,ZINC	
8	1	054625	LOCKING DOG ASSEMBLY-CM-NEW	53604
9	1	024466	ROLLER GUIDE ASSY-CM14-NYLON	56926
9A	1	024467	ROLLER GUIDE BRACKET	
9B	2	024468	ROLLER RETAINER PLATE	
9C	2	024469	ROLLER PIN-1.63"LG.	
9D	2	024470	ROLLER DETAIL,1.30"LG.	
9E	2	024471	ROLLER PIN-2.88"LG.	
9F	2	024472	ROLLER DETAIL-2.50"LG.	
9G	4	028271	ESNA NUT,M6-1.0,SST	
9H	4	03508704	SCREW M6-1.0 X 16LG,HHCS,SST	
10	1	018972	FLAT WASHER,M10,ZINC	
11	1	028138	LOCK WASHER,M10,ZINC	
12	1	028131	SCREW M10-1.5 X 20LG,HHCS,ZINC	
13	1	027485	MAIN SHAFT DETAIL-HM14	52329
14	1	021484	CLAMP NUT ASSEMBLY	
15	1	024294	SPOOL ASSY-HM14	
15A	1	028061	BEARING HOUSING ASSEMBLY	
15B	1	028065	BEARING HOUSING	
15C	1	028062	FLANGE BEARING	
15D	4	028144	ESNA NUT,M5-0.8,ZINC	
16	1	027456	THRUST WASHER DETAIL	
17	1	107185	RETAINIG RING #5100-125	
18	1	025032	V-RING SEAL V-45S 1.70/1.85 DIA.	
19	1	021494	GASKET DETAIL-CM14-SPRING COVER	56915
20	7	028144	ESNA NUT,M5-0.8,ZINC	
21	1	604123	SWIVEL JOINT-.375-4000 PSI-TALCO	52919
22	2	024516	REDUCER BUSHING,.375 X .25,BRASS	
23	1	024521	HOSE BARB,90,.25NPT,BRASS	
24	1	604127	CABLE CLAMP-ARDEN-.50"DIA.	
25	1	P06-01	ESNA NUT,.31-18UNC,ZINC	
26	2	101206	FLAT WASHER,.25,ZINC	
27	1	023304	SCREW .31-18UNC X .75,SBHCS,ZINC	
28	1	CONTACT SALES	SPRING MOTOR ASSY,PER ORDER	

UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE INCHES. TOLERANCES AS FOLLOWS: DECIMAL .X ± .1 DECIMAL .XX ± .03 DECIMAL .XXX ± .010 ANGLES DEG-MIN ± 1°0'	APPLICATION		GLEASON REEL CORP. MAYVILLE, WISCONSIN Inventor Drawing
	NEXT ASSY	SIM TO	
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DO NOT SCALE DRAWING!			SHEET 1 OF 1